



Material - ANSI/AA AZ91D

Specification Standards for Die Castings

Group - Non-Ferrous Magnesium Alloy

Sub Group - ANSI/AA for Die Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	8.300 - 9.700	As-Cast	
Zinc	Zn %	0.350 - 1.000		
Manganese	Mn %	0.150 - 0.500		
Silicon	Si %	0.100 max.		
Iron	Fe %	0.005 max.		
Copper	Cu %	0.030 max.		
Nickel	Ni %	0.002 max.		
Other	Ot%	0.020 max.		
Magnesium	Mg %	Balance	Mechanical Properties Tensile Strength in Mpa 230 min. Yield Strength in Mpa 160 min. Elongation in % 3 min. Reduction of Area in % - Hardness in BHN 75 min. Impact in Joule 2.2 min. @RT	
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-	-	-		
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
AZ91D	SAE	USA	Casting
M11916	UNS	USA	Casting
B94 AZ91D	ASTM	USA	Casting
B275 AZ91D	ASTM	USA	Casting
B951 AZ91D	ASTM	USA	Casting
B951 M11916	ASTM	USA	Casting
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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